



Technical dossier

COMPLIANCE DATA SHEET

DoC valid until

2028-06-29

Issued 2026-06-29

Product group
Paper Portion/Deli cupHS code
4823699000Origin
CN

01 PRODUCT SPECIFICATIONS

Product group - Paper Portion/Deli cup

product .small_pic	Base Information		Pallet Information	
	Article No	4650030 - U	Qty Cartons	Ht incl. pallet
	Description	Paper Portioncup 1oz 30ml Ø44/34x40 (100/4000) Kraft 7/21/42	7 ctn / Layer	—
			21 ctn / low pall	1.23 m
			42 ctn / full pall	2.31 m

Packaging Information

Pcs		Inner pack mm		Carton mm		Weight kg		Codes	
Pcs/pac	100	L	—	L	505	Net/ctn	6.00	Barcode ctn	17340162004523
Pcs/ctn	4000	W	—	W	230	Ctn wt	—	Barcode inner	7340162004526
		H	—	H	360	Gross/ctn	6.50		
				cbm/ctn	0.0418	Pack wt	0.15		

02 MATERIAL COMPOSITION

3 component(s)

#	Category	Material	Fraction	% w/w	Food contact
1	Paper	Cardboard	Cardboard	93%	Yes
2	Plastic	Plastic LDPE - Low Density Polyethylene	Flexible plastic	7%	Yes
3	Ink	Water-based Printing Ink	Printing ink	—	Exterior only

03 FOOD CONTACT MATERIALS (FCM)

Scope

• EU 10/2011 · EC 1935/2004 · BfR XXXVI — field scope only
• Values = supplier-entered data; not a legal declaration

Intended use — test conditions (food simulant / temperature / duration / overall migration category)

#	Food simulant (EU 10/2011)	Temp (°C)	Duration	Overall migration (OM) test condition
1	B · 3% acetic acid	100	1h	OM1 · ≤30 min contact
2	A · 10% ethanol	100	1h	OM1 · ≤30 min contact

Thermal range · appliance safety · simulants (migration)

Min °C	Max °C	Microwave	Oven	Freezer	Simulants used
100	100	OK	—	—	B · 3% acetic acid A · 10% ethanol

BfR Recommendation XXXVI — paper & board (chemical analysis)

Test item	Result	Test item	Result
PAHs Content (AfPS GS 2019)	PASS	Formaldehyde	PASS
Azo Dyestuffs	PASS	Migration of Dyes	PASS

Test item	Result	Test item	Result
Sensory (Odour & Taste)	PASS	Extractable Heavy Metals	PASS
Fastness of Fluorescence	PASS	Primary Aromatic Amines	PASS

Substance declarations		
BPA Free	PFAS Free	No IAS
YES	YES	YES

Printing ink compliance	
Requirement	Result
EU RoHS 2015/863 (Water-based)	PASS
GB 4806.14-2023	PASS

Overall migration (OML) – EU 10/2011					
Measured	Limit	Unit	Declared pass	Measured / limit (%)	Remark
2	10	mg/dm²	YES	20%	Recorded as pass in compliance data.

04

PACKAGING & PACKAGING WASTE (PPWR)

EU Regulation 2025/40

Packaging minimisation	
Criterion	Met
Weight Optimised	YES
Unnecessary Layers Removed	YES
Double Wall Justified	YES

Heavy metals sum (Pb+Cd+Hg+CrVI)		
Regulatory limit	Pass	Detected value
100 ppm	PASS	—

Substance restrictions – PFAS	
PFAS free	Test method
YES	—

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EPR PACKAGING HIERARCHY

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Type	Units	Sorting	Material	Weight (kg)
Product	1 pcs	Recycling	Paper	0.0014
Product	1 pcs	Recycling	Plastic	0.0001
Product	1 pcs	Recycling	Ink	0.0000
Primary	100 bag	Recycling	Plastic LDPE – Low Density Polyethylene	0.020
Secondary	4000 crt	Recycling	Cardboard	0.4180
Secondary	4000 crt	Recycling	Tape – BOPP · Acrylic PSA (1:1)	0.0046
Tertiary	168000 pl	Recycling	Wood 15 kg + LLDPE 0.1294 kg	15.1294

06

TRACEABILITY & DUE DILIGENCE (EUDR)

EU Deforestation Regulation

Product group level (order-specific traceability is per shipment)

HS code (classification)	Commodity type	EUDR relevant (product record)
4823699000	Paper/Pulp	YES

EUDR support available

YES

Product group name and origin are in the document header. Due diligence and batch claims are documented per order.

07

REGULATION COMPLIANCE

Applicable regulations

Regulation	Scope / note
EC 1935/2004	EU Framework Regulation on food contact materials
EC 2023/2006	Good Manufacturing Practice for food contact materials
EU 10/2011	Plastic materials in contact with food

Issuing organisation

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Supplier Auditor

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